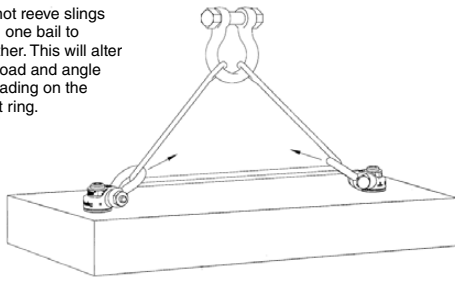
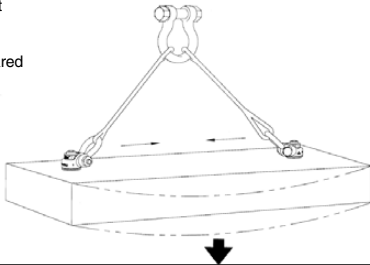


Do not reeve slings from one bail to another. This will alter the load and angle of loading on the hoist ring.



**WRONG**

After slings have been properly attached to the hoist ring, apply force slowly. Watch the load and be prepared to stop applying force if the load starts buckling.



Buckling may occur if the load is not stiff enough to resist the compressive forces which result from the angular loading.

## OPERATING SAFETY

- Never exceed the capacity of the hoist ring, see Table 1 for UNC threads and Table 2 for Metric threads.
- When using lifting slings of two or more legs, make sure the forces in the legs are calculated using the angle from the horizontal sling angle to the leg and select the proper size swivel hoist ring to allow for the angular forces.

**HR1200 UNC Threads TABLE 1**

Frame Size	Working Load Limit * (lbs.)	Hoist Ring Bolt Torque in Ft. Lbs. †	Bolt Size ‡ (in.)	Effective Thread Projection Length (in.)	Recommended Shackles		
					Red Pin® Shackles 209, 210, 213 215, 2130, 2150 (tons)	Red Pin® Web Shackles S-281 (tons)	
1	650††	7	5/16 - 18 x 1.5	.59	1/2" - (2)	2" - (3-1/4)	
	800††	12	3/8 - 18 x 1.5	.59	5/8" - (3-1/4)	2" - (3-1/4)	
2	2000	28	1/2 - 13 x 2.0	.71	5/8" - (3-1/4)	2" - (3-1/4)	
	2000††	28	1/2 - 13 x 2.5	1.21	3/4" - (4-3/4)	1-1/2" - (4-1/2)	
	3000	60	5/8 - 11 x 2.0	.71			
	3000††	60	5/8 - 11 x 2.75	1.46			
3	5000	100	3/4 - 10 x 2.75	1.46	7/8" - (6-1/2)	2" - (6-1/4)	
	5000††	100	3/4 - 10 x 3.5	1.63			
	6500	160	7/8 - 9 x 2.5	.90			
	6500††	160	7/8 - 9 x 3.5	1.65			
	8000	230	1 - 8 x 3.0	1.15			
	8000††	230	1 - 8 x 4.0	2.15			
4	14000	470	1-1/4 - 7 x 4.5	2.22	1" - (8-1/2)	3" - (8-1/2)	
					1-1/8" - (9-1/2)		
5	17200	800	2 - 4-1/2 x 6.5	2.98	1-3/8" - (13-1/2)	—	
					1-1/2" - (17)		
					1-3/4" - (25)		
5	29000	1100		2.98			

**HR1200M Metric Threads TABLE 2**

Frame Size	Working Load Limit * (kg)	Hoist Ring Bolt Torque Nm †	Bolt Size ‡ (mm)	Effective Thread Projection Length (mm)	Recommended Shackles		
					Red Pin® Shackles 209, 210, 213 215, 2130, 2150 (tons)	Red Pin® Web Shackles S-281 (tons)	
1	300	10	M8 x 1.25 x 40	16.9	1/2" - (2)	2" - (3-1/4)	
	400	16	M10 x 1.5 x 40	16.9	5/8" - (3-1/4)	2" - (3-1/4)	
2	1000	31	M12 x 1.75 x 50	17.2	5/8" - (3-1/4)	2" - (3-1/4)	
	1400	81	M16 x 2.00 x 60	27.2	3/4" - (4-3/4)	1-1/2" - (4-1/2)	
3	2250	136	M20 x 2.50 x 75	28.1	7/8" - (6-1/2)	2" - (6-1/4)	
	3500	312	M24 x 3.00 x 80	33.1			
4	6250	637	M30 x 3.5 x 120	65.1	1" - (8-1/2)	3" - (8-1/2)	
					1-1/8" - (9-1/2)		
5	7750	1005	M36 x 4.0 x 150	60.6	1-3/8" - (13-1/2)	—	
					1-1/2" - (17)		
					1-3/4" - (25)		
5	10000	1005	M42 x 4.5 x 160	70.6			
5	13000	1350	M48 x 5.0 x 160	70.6			

Designed to be used with Ferrous workpiece only

\* Ultimate load is 5 times the Working Load Limit. Individually proof tested to 2-1/2 times the Working Load Limit.

† Tightening torque values shown are based upon threads being clean, dry and free of lubrication.

†† Long bolts are designed to be used with soft metal (i.e., aluminum) workpiece. While the long bolts may also be used with ferrous metal (i.e., steel & iron) workpieces, short bolts are designed for ferrous workpieces only.

‡ Bolt specification is a Grade 8 Alloy socket head cap screw to ASTM A574. All threads are UNC - 3A.

‡‡ Bolt specification is a Grade 12.9 Alloy socket head cap to DIN 912. All threads are metric (ASME/ANSI B18.3.1m).